

From your idea to a complete collection

Custom party paperware and coordinated accessories, developed around your brand.



FLORAL

Print, gold foil & gloss varnish



LITTLE CARS

Printed artwork & a custom silhouette



MERMAID

Holographic silver foil & gloss lamination

Three physical sample collections. Design support, existing molds with no mold charge, and coordinated retail packaging.

Three ways to create with Damai Party

Bring finished artwork, an initial idea or a design to adapt. We help turn it into a coordinated range.

01 Your finished artwork Production from your files YOU PROVIDE Suitable design files, product list and target specifications. WE DEVELOP Review layouts and adapt the files to agreed sizes, shapes and print areas. YOU REVIEW Product layouts and samples for approval.	02 Your theme or hero image Design support from the start YOU PROVIDE A main image, theme, color direction or collection idea. WE DEVELOP Develop matching designs for plates, cups, napkins and selected accessories. YOU REVIEW A coordinated design proposal for review.	03 A design to adapt Refresh an existing direction YOU PROVIDE A Damai design or an authorized reference, plus the changes you want. WE DEVELOP Revise colors, motifs and layouts, then adapt the design across the range. YOU REVIEW Revised artwork aligned with your brief.
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The agreed design route leads into specification review and sampling. Outside artwork must be original or authorized.

Your collection, step by step

From the first brief to checked products: six stages to develop your coordinated party collection.



01 / DEFINE THE IDEA

Share your theme, audience, target price and launch date.

A clear collection brief



02 / BUILD THE RANGE

Develop one visual direction across plates, cups, napkins and accessories.

A coordinated product plan



03 / SET THE DETAILS

Agree materials, sizes, molds, finishes, pack counts and packaging.

Specifications for each SKU



04 / REVIEW SAMPLES

Compare physical samples with the artwork, colors, shape and finish.

Feedback and agreed revisions



05 / CONFIRM APPROVAL

Approve the final design, physical sample and written specifications.

A documented production reference



06 / MAKE & CHECK

Print, finish, form and pack, with checks at three production stages.

Finished goods checked to your order

AI-generated workflow illustrations. Samples: generally 7 working days. Production: around 30 days after design confirmation.

Floral collection

A turquoise botanical print connects the plates, cups and napkins.



PLATE TREATMENT

Print + gold foil
+ gloss varnish

PLATES

350 gsm white paperboard
8 in. and 10.5 in.

NAPKINS

18 gsm tissue, 3-ply
33 x 33 cm unfolded / 16.5 x 16.5 cm folded

CUPS & PACKS

9 oz cups; 16 pieces per retail pack for the featured core products.

Featured plate finish shown above. Cup and napkin finish specifications are confirmed separately.

Little Cars: artwork into shape

A repeat print works alongside a car-shaped plate to create a coordinated theme.



DESIGN VISUALIZATION



PHYSICAL SAMPLES



PLATES 350 gsm white paperboard; 7 in. car and 9 in. round. Printing.

NAPKINS 18 gsm, 2-ply; 33 x 33 cm unfolded / 16.5 x 16.5 cm folded.

9 oz cups. Featured core products: 16 pieces per pack. Other items on the design board are range concepts.

Mermaid: coordinated reflective detail

Pastel artwork and holographic silver details connect decorative plate profiles with the wider range.



DESIGN VISUALIZATION



PHYSICAL SAMPLE COLLECTION



HOLOGRAPHIC SILVER FOIL / DETAIL

PLATES 350 gsm white paperboard; 9 in. and 10.5 in. Print + holographic silver foil + gloss lamination.

NAPKINS 18 gsm, 2-ply; 33 x 33 cm unfolded / 16.5 x 16.5 cm folded. **CUPS** 9 oz.

Featured core products: 16 pieces per pack. Plate treatment is not a blanket specification for the other products.

Choose the material that fits your brand

Balance your target price, desired feel and intended use. Start with our common project specifications below.

PAPER PLATES

Available paper weights

180 gsm	210 gsm	250 gsm	300 gsm	350 gsm	400 gsm	450 gsm	500 gsm
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180-300gsm: lighter-weight options; confirm suitability by size and use.

350
gsm

MAINSTREAM RETAIL

A common choice in our supermarket and Amazon projects.

400
gsm

PREMIUM COLLECTIONS

A common specification for our premium brand projects.

450 / 500
gsm

BONDED DOUBLE-LAYER

Two sheets bonded together in our offering; higher material and processing cost.

PAPER CUPS

268gsm / 298gsm

Our common cup-stock options. Confirm the paper specification together with cup capacity and coating.

PAPER NAPKINS

2-ply

Common everyday market choice.

3-ply

An option for brands seeking a fuller feel.

PAPER TYPE

Coated art paper / White cardstock / Food-grade paperboard

250gsm / WHITE CARDSTOCK

Party banners, paper hats and photo props

210gsm / WHITE CARDSTOCK

Thank-you cards and invitations

180gsm / COATED ART PAPER

Flyers and selected sticker constructions*

Choose with a physical sample: gsm measures paper weight, not finished thickness or overall quality. Paper grade, structure and forming also matter.

*For stickers, confirm adhesive and liner separately. For food-contact items, confirm the specific stock, coating and applicable test documentation.

Match the printing to your design

Compare the visual effect, design fit and cost drivers before choosing your production specification.

CMYK PRINTING	PANTONE SPOT COLOR	HOT FOIL STAMPING	PRE-COLORED FILM
			
Rich multicolor detail	Bold, specified colors	Reflective metallic accents	All-over metallic effects
Complex illustrations, patterns and gradients.	Brand colors, solid blocks, stripes and checks.	Highlight borders, lettering and motifs. Colored foils available.	Gold, silver or holographic surfaces on shaped plates.
COST Usually cost-efficient for multicolor designs.	COST Cost varies with the number of spot colors and quantity.	COST Higher cost; foil area, colors and tooling affect price.	COST Typically below hot foil in our standard range; no added print.

Images illustrate the effects. The stripe example also has a metallic edge. Confirm any combined process and final price by sample and quotation.

Choose the sheen. Understand the surface.

Matte versus gloss changes the look. Film lamination versus varnish changes how the surface is made.

MATTE LAMINATION



Soft, low-sheen reflections.

For a restrained, understated design.



MATTE FILM + PRINTED PAPER

GLOSS LAMINATION



Bright, distinct reflections.

For a polished, high-shine design.



GLOSS FILM + PRINTED PAPER

MATTE VARNISH



Low sheen from an applied coating.

For a matte look without film lamination.



MATTE COATING + PRINTED PAPER

GLOSS VARNISH



Shine from an applied coating.

For a glossy look without film lamination.



GLOSS COATING + PRINTED PAPER

Illustrative AI visuals and layer diagrams (not to scale). Select the sheen first, then confirm the surface treatment with a physical sample. Coating suitability, market requirements and food-contact documentation are confirmed for the specific product.

Three formats. Custom shapes.

Print your theme on cocktail, luncheon or guest napkins, with shaped edges or custom die-cut outlines.



COCKTAIL

25 x 25 cm

Unfolded size. The Let's Go Party example.



LUNCHEON

33 x 33 cm

Unfolded size. A decorative shaped-edge example.



GUEST

33 x 40 cm

Unfolded size. Blue-and-white floral and stripe examples.

18 gsm tissue; 2-ply and 3-ply options. Custom outline, fold and print position are reviewed against the artwork.

The same theme, adapted to the cup

Consider the wraparound artwork, seam, capacity and selected material before sample approval.



FLORAL



LITTLE CARS



MERMAID

9 oz in all three featured series

Adapt the motif to the curved surface. Confirm print placement, surface treatment and the agreed pack count for the finished cup.

Cup paper weight and coating are specified separately; the plate finish is not automatically applied to every cup.

Your theme, made into paper decorations

Beyond cups, plates and napkins: custom paper decorations for a complete party collection.



Custom shapes, artwork, colors and finishes across your collection.

Paper plate molds / 1 of 2

All 110 catalog entries from the supplied mold catalog, including size variants. Existing molds: no mold charge.

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054 | Catalog p.5

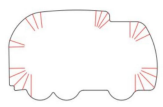
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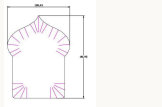
Numbers are browsing references for this guide, not factory mold codes. Confirm the exact size and profile against the original catalog.

Paper plate molds / 2 of 2

All 110 catalog entries from the supplied mold catalog, including size variants. Existing molds: no mold charge.



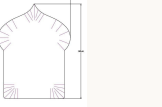
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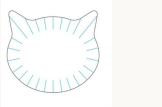
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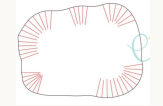
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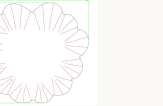
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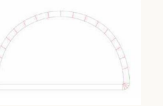
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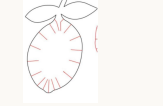
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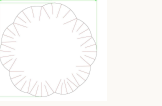
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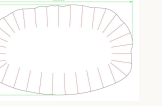
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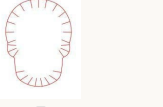
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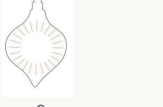
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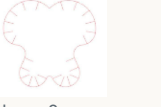
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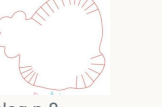
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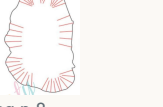
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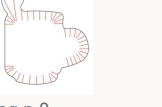
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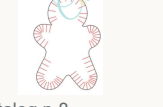
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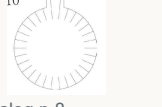
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Packing options



Packing options



Party in a box

Coordinated packaging concepts for e-commerce, window retail, carry boxes, gifting and modular assortments.



Concept board shown in full. Contents, internal divisions and pack structure are developed around the selected range.

PDQ displays for coordinated collections

Seasonal, social, birthday and kids themes in one retail display program.



SEASONAL & SOCIAL THEMES



BIRTHDAY & KIDS THEMES

Full retail display concepts. Dimensions, loading, pack quantities and assembly details are confirmed for the project.

From hanging packs to display trays

A complete merchandising concept for decorations, accessories and coordinated party essentials.



HANGING PRESENTATION

Header cards, hanging strips and individual packs organize smaller items.

SHELF & COUNTER DISPLAY

Display trays and shelf-ready cartons group related products for retail presentation.

Concept image shown in full. Printed prices and quantities are illustrative display content, not a Damai quotation.

Build beyond plates, cups and napkins

Add banners, paper decorations, party accessories, cutlery, straws and tablecloths to suit your theme.



COLLECTION & RETAIL DISPLAY CONCEPT

Choose a focused launch range or a wider assortment. We coordinate the visual direction across products and confirm the specification of each item.

A collection for every celebration

Christmas, Halloween, Valentine's Day, Easter, New Year's Eve and all-season themes.



Full seasonal assortment concept. Select the theme, product mix and packaging to develop a coordinated range.

MOQs and lead times

Production minimums are measured in individual pieces. Retail pack counts depend on the pack size.

MOST CORE PAPER PLATES, CUPS & NAPKINS

10,000 pieces

Pieces per pack	Retail packs	Total pieces
8	1,250	10,000
10	1,000	10,000
16	625	10,000
20	500	10,000

Tablecloths: 1,000 pieces
Banners: 500 pieces

SAMPLING / EXISTING MOLDS

7 working days

General sample preparation time.

BULK PRODUCTION

Around 30 days

Typically after design confirmation.
Transit time is additional.

Confirm timing and MOQ against your selected products, designs and packaging.

Pack-count equivalents are exact arithmetic. Mixed designs, sizes and special specifications are confirmed in the quotation.

Inside our production environment

Factory photographs supplied by Damai Party: production equipment and packed-goods storage.



PRODUCTION FLOOR

Equipment and working areas used in the production environment.



PACKED-GOODS STORAGE

Cartons prepared and organized within the factory storage area.



FORMING EQUIPMENT

Machinery supporting the forming stage of paper products.

Product-specific production videos and relevant factory documentation can be discussed during sourcing.

Three QC stages during production

Internal sampling checks after printing, after forming and before packing. Third-party inspection is supported.



01 / AFTER PRINTING

Compare artwork, print quality and foil position where applicable.



02 / AFTER FORMING

Check shape, deformation, breakage and overall material quality.



03 / BEFORE PACKING

Review product condition and conformity to the agreed packing specifications.

Review focus: material quality, design match, print quality, foil registration, deformation, damage and packaging conformity.

Images are stills from supplied production videos (printing, plate forming and cup forming); they are not photos of QC checks.

Documentation to support your sourcing

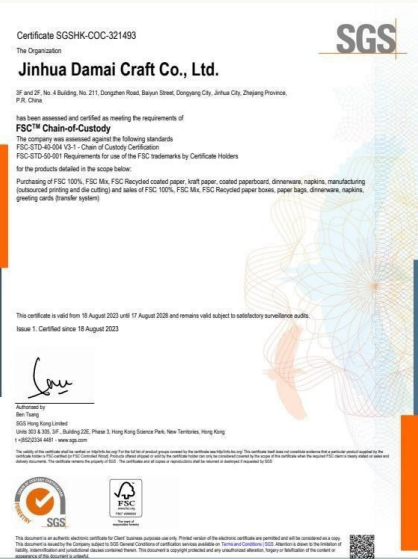
Review the relevant factory, product, test scope and date alongside your order specification.

FACTORY SUPPORT

ISO 9001 quality management; amfori BSCI and SMETA social audits; Disney factory program support. Request the applicable current factory documents for review.

PRODUCT TESTING SUPPORT

U.S. FDA food-contact requirements, applicable CPSC requirements, and testing against relevant French DGCCRF and German LFGB requirements. Reports are matched to the product and market.



FSC CHAIN OF CUSTODY

Supplied certificate: SGS reference SGSHK-COC-321493, issued to Jinhua Damai Craft Co., Ltd. Stated validity: 18 Aug 2023 to 17 Aug 2028, subject to surveillance.

SAMPLE-SPECIFIC TEST REPORT

Intertek report SHAH01170470, dated 11 Dec 2019: submitted paper-plate component tested against 21 CFR 177.1520, with a pass result on the supplied report page.

BSCI monitoring ID 25-0362526: audited 26 Nov 2025 by Bureau Veritas Hong Kong Limited; report expiry 3 Dec 2026. Full monitoring details are available for buyer review.

Documents apply within their stated scope. Factory audits and sample test reports do not constitute blanket approval for every SKU.

Tell us about your next theme

Send one idea. We can help define the product mix, specifications, samples and quotation.

What to share

YOUR CREATIVE START

Artwork, a hero image or a design direction.

YOUR PRODUCT RANGE

Products, sizes, quantities and retail pack counts.

YOUR LAUNCH PLAN

Target arrival date, destination and packaging needs.

Design support / Custom shapes

Coordinated finishes / Retail packaging

Damai Party

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Ask for sample options or a product-specific production video.